

Current NMS Equipment list, revised 12/01/2014

Pressroom Equipment	
Number of Machines	Machine Name (Features)
2	Bliss 35 Ton (Air Cushion, Air Clutch)
2	Komatsu 80 Ton (Air Cushion, Air Clutch)
1	Komatsu 60 Ton (Air Cushion, Air Clutch)
1	Komatsu 45 Ton (Air Cushion, Air Clutch)
2	Komatsu 35 Ton (Air Cushion, Air Clutch)
1	Seyi 175 Ton (Air Cushion, Air Clutch)
1	Seyi 120 Ton (Air Cushion, Air Clutch)
1	Seyi 66 Ton punch press air cushion
1	Seyi 65 Ton (Air Cushion, Air Clutch)
2	Seyi 50 Ton (Air Cushion, Air Clutch)
2	Seyi 39 ton punch presses air cushions
1	Stamtec 80 Ton (Air Cushion, Air Clutch)
3	Stamtec 60 Ton (Air Cushion, Air Clutch)
12	Stamtec 35 Ton (Air Cushion, Air Clutch)
2	Verson 150 Ton (Air Cushion, Air Clutch)
1	Almco 20 cubic feet deburring vibrator
3	Mr. Deburr deburring vibrator
1	Speed-D-Burr deburring vibrator
1	TimeSaver Sanders 8" feed through sander
1	AEM 24" feed through grain sander
2	Bridgeport & Eisen 4 spindle drill presses
4	Central pressroom & King lead screw tappers
1	Interlock Industries spot welder
1	Gardner Denver 25 hp air compressor
1	Cooper-Weymouth part straightener
1	Amada 8' shear 3/16" capacity
1	Wysong 4' shear 9/64" capacity
1	Hyster 3,000 Lb. capacity forklift
1	Yale 5,000 Lb. capacity forklift
1	Clark 5,000 Lb capacity forklift

Metal Stamping Production Control
JobBoss bar-coded job tracking and costing network system

Inspection Equipment	
Number of Machines	Machine Name (Features)
1	Brown & Sharpe Reflex C.M.M.
1	Scherr-Tumico 10x optical comparitor
1	Mitutoyo 18-inch digital height gage
2	Mitutoyo 12-inch digital height gage
1	Fowler 12-inch digital height gage
1	MC rockwell hardness tester
1	Mitutoyo digital protractor
6	Mitutoyo Starrett micrometers
3	Mitutoyo SPI calipers
1	Mojave 48-inch x 72-inch surface plate
1	Mojave 12-inch and 24-inch surface plate
1	Major Micro SPC Express software
1	Inspection equipment certified to ISO 10012-1

Die Room Metal Stamping Equipment	
Number of Machines	Machine Name (Features)
1	Solid Works, Esprit, Gibbs, Master Cam, Auto CAD 14 and AS3000 CAD systems
1	Mitsubishi MV 1200R wire EDM
2	Mitsubishi MD PRO 111 wire EDM
1	Mitsubishi DWC 90 wire EDM
1	Charmilles D-20 EDM
1	Fadal CNC vertical machining center
3	Haas CNC Machining Centers
3	Eisen vertical mills
1	Acer AFM gap lathes
2	Kent surface grinders
1	Central Machinery Balder pedestal grinder
1	Wilton belt sander
1	Apex disc sander
1	Wellsaw 1118 horizontal cut-off saw
1	Hobart TIG welder
4	JET Arboga drill presses
1	Hardinge Chucker